Time: 3 hours Full Marks: 200

Instructions:

- (1) Answer any ten questions following directions.
- (2) The figures in the margin indicate full marks for the questions.
- (3) Use of programmable devices or graphical calculator is NOT allowed.
- 1. (a) State the Lami's theorem for the equilibrium of a rigid body under the action of three coplanar forces. A simple stone-crushing mechanism consists of a piston on which a force of 15 kN acts and three rigid weightless links OA, OB and OC hinged at O, A, B and C as shown in Fig. 1. At the given orientation, what is the force exerted on the stone S trapped between the jaw and the fixed wall?
 2+6=8

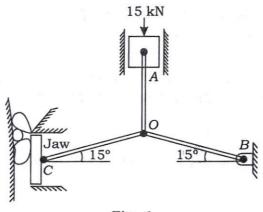


Fig. 1

- (b) What are statically determinate and statically indeterminate systems?Give one example of each such system.
- (c) A string carrying a weight of 15 kg is tied to a ceiling and passed over three pulleys A, B and C as arranged in Fig. 2 (a). Find the acceleration of the 25 kg mass suspended from the pulley A as shown in Fig. 2 (a). If the 15 kg mass is removed and a tension of (15×9·81) N is applied to the string as shown in Fig. 2 (b), will the acceleration

of the 25 kg mass be changed? If it is so then by how much the acceleration is changed?

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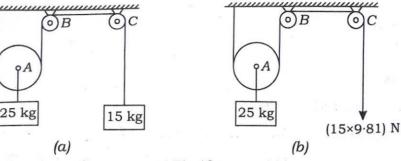


Fig. 2

- 2. (a) What is a mechanism and a machine? Give examples of each. 2+2=4
 - (b) What do you mean by inversion of a mechanism? Describe various inversions of a slider-crank mechanism giving examples. 2+8=10
 - (c) State the fundamental law of gearing. Name two common forms of teeth that satisfy the law of gearing. 2+2=4
 - (d) A standard gear has outside diameter of 100 mm and module 4 mm. Evaluate the number of teeth on the gear.
- **3.** (a) What is the function of a governor? How does it differ from that of a flywheel? 2+2=4
 - (b) What are inertia governors? How do they differ from centrifugal governors? 2+2=4
 - (c) What is the condition of isochronism in governors? In what type of governors can it be achieved? Find the required condition of isochronism in case of a Hartnell governor.

 2+2+4=8
 - (d) What do you understand by balancing of machines? What is the condition for dynamic balancing of a shaft-rotor system? 2+2=4

- 4. (a) What is vibration? Write down the constitutive law for the following basic elements of a vibratory system: 2+4=6
 Linear spring, Linear viscous damper
 - (b) What do you mean by degrees of freedom of a vibratory system? In a three-dimensional space, what are the degrees of freedom of a particle and that of a rigid body?

 2+2=4
 - (c) What are the causes of vibration? How does it affect the performance of a machine? Discuss different remedial measures to reduce vibration.

 4+2+4=10
- 5. (a) The Mohr's circle for a plane stress is a circle of radius R with its origin at +3R on σ axis. Sketch the Mohr's circle and determine σ_{\max} , σ_{\min} and $(\tau_{xy})_{\max}$ for this situation.
 - (b) Write the generalized Hooke's law for a stressed body as shown in Fig. 3:

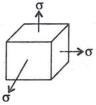


Fig. 3

- (c) A solid shaft and a hollow shaft of same material have the same length and same outer radius R. The inner radius of the hollow shaft is 0.7R. If both the shafts are subjected to the same torque, then compare their shear stresses, angle of twist and weights. Also, find the strength to weight ratio for both shafts.

 3+3+3=9
- (d) Define section modulus. What is its physical significance? 1+2=3
- 6. (a) Represent the basic machining operation with the help of a schematic diagram showing all important parameters.

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- (b) What is machinability? Explain the major criteria for judging machinability. 2+6=8
- (c) How are grinding wheels specified? Clearly differentiate between grade and structure of a grinding wheel. 4+2=
- 7. (a) What is metal forming? Classify the metal forming processes with examples. 2+4=6
 - (b) Explain the extrusion process with the help of a schematic diagram.

 Give the example of two extruded products.

 6+2=8
 - (c) What is the principle of gas welding? Name different types of oxy-acetylene flames. 3+3=6
- 8. (a) Explain the term 'break-even point'. State different methods for computing the break-even point.

 3+5=8
 - (b) What is work study? What is the basic tool in work study? 2+1=3
 - (c) What is sequencing? What is the importance of sequencing in industries? 2+2=4
 - (d) How many total therbligs are there in the Gilberth's micro-motion study? Mention four important therbligs with symbols. 1+4=5
- 9. (a) What is zeroth law of thermodynamics? What are the ordinary and absolute temperature scales in the SI and the English system? Is absolute gas temperature scale a thermodynamic temperature scale?
 If not, why?
 2+2+1=5
 - (b) A new temperature scale °N is divided in such a way that the freezing point of ice is 100 °N and the boiling point is 400 °N. What is the temperature reading on this new scale when the temperature is 150 °C? At what temperature both the Celsius and the new temperature scale reading would be the same?

 5+1=6

- (c) What is the difference between (i) saturated and compressed liquid and (ii) saturated and superheated vapour? 2+2=4
- (d) What is a steady flow process? Write down the general steady flow energy equation (SFEE). How does the SFEE get modified when it is applied to a steam turbine?
 2+2+1=5
- 10. (a) What is a thermal energy reservoir? Give two examples. 2+2=4
 - (b) What is Kelvin-Planck statement of the second law of thermodynamics? Does a heat engine that has a thermal efficiency of 100% necessarily violate (i) the first law and (ii) the second law of thermodynamics? Explain. 2+3=5
 - (c) What is the difference between a refrigerator and an air-conditioner?

 In a refrigerator, heat is transferred from a low temperature medium (refrigerated space) to a high temperature one. Is this a violation of the second law of thermodynamics? Explain.

 3+3=6
 - (d) How can we increase the COP of a Carnot refrigerator? What is the highest COP that a refrigerator operating between temperature levels T_L and T_H can have? 3+2=5
- 11. (a) What is second law of efficiency? How does it differ from the first law of efficiency?
 2+2=4
 - (b) What is a reversible process? What are the causes of irreversibility? How is irreversibility related with entropy generation? Is a process during which no entropy is generated ($S_{gen} = 0$) necessarily reversible? 2+2+2+1=7
 - (c) Why is Carnot cycle not suitable as an ideal cycle for all power producing cyclic devices? Explain with the help of T-s diagram of a Rankine cycle.
 - (d) What does the area enclosed by any thermodynamic cycle represent on p-V diagram? How about on a T-s diagram? 2+2=4

- 12. (a) What is the difference between clearance volume and displacement volume of a reciprocating engine? Define the terms compression ratio and mean effective pressure.

 2+2+2=6
 - (b) How does a diesel engine differ from a petrol engine? For a specified compression ratio, is a diesel or a petrol engine more efficient? 4+2=6
 - (c) What four processes make up the simple ideal Brayton cycle? 4
 - (d) For fixed maximum and minimum temperatures, what is the effect of pressure ratio on (i) the thermal efficiency and (ii) the network output of a simple ideal Brayton cycle?
- 13. (a) What is absorption refrigeration? How does an absorption refrigeration system differ from a vapor compression refrigeration system? Explain with the help of schematics.
 1+6=7
 - (b) What is dew-point temperature? How is the dew-point temperature at a specified state determined on the psychometric chart? In summer, the outer surface of a glass filled with iced water frequently sweats.
 How can you explain this sweating?
 2+1+2=5
 - (c) What is the difference between specific humidity and relative humidity?
 - (d) How do relative and specific humidities change during a simple heating process? Answer the same question for a simple cooling process. 2+2=4
- 14. (a) During a regeneration process, some steam is extracted from the turbine and is used to heat the liquid water leaving the pump. This does not seem like a smart thing to do since the extracted steam could produce some more work in the turbine. How do you justify this action?
 - (b) What is the difference between cogeneration and regeneration? Draw the schematic of a steam power plant with one open water heater and one closed water heater. Also draw the corresponding *T*-s diagram.

2+4+2=8

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- (c) In a combined gas steam cycle, what is the energy source for the steam? Why is the combined cycle more efficient than either of the cycles operated alone?

 1+3=4
- (d) What is a binary power cycle? What is the difference between a binary vapour power and a combined cycle? 2+2=4
- 15. (a) Name different types of turbines used in power plants. How is the water turbine classified? 2+3=5
 - (b) What is the basic difference between an impulse and a reaction turbine? What do you mean by degree of reaction?
 - (c) Explain the working principle of a centrifugal pump with the help of a proper diagram.
 - (d) How is a reciprocating pump different from that of a centrifugal pump? Compare them in terms of head vs. flow rate characteristics.

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